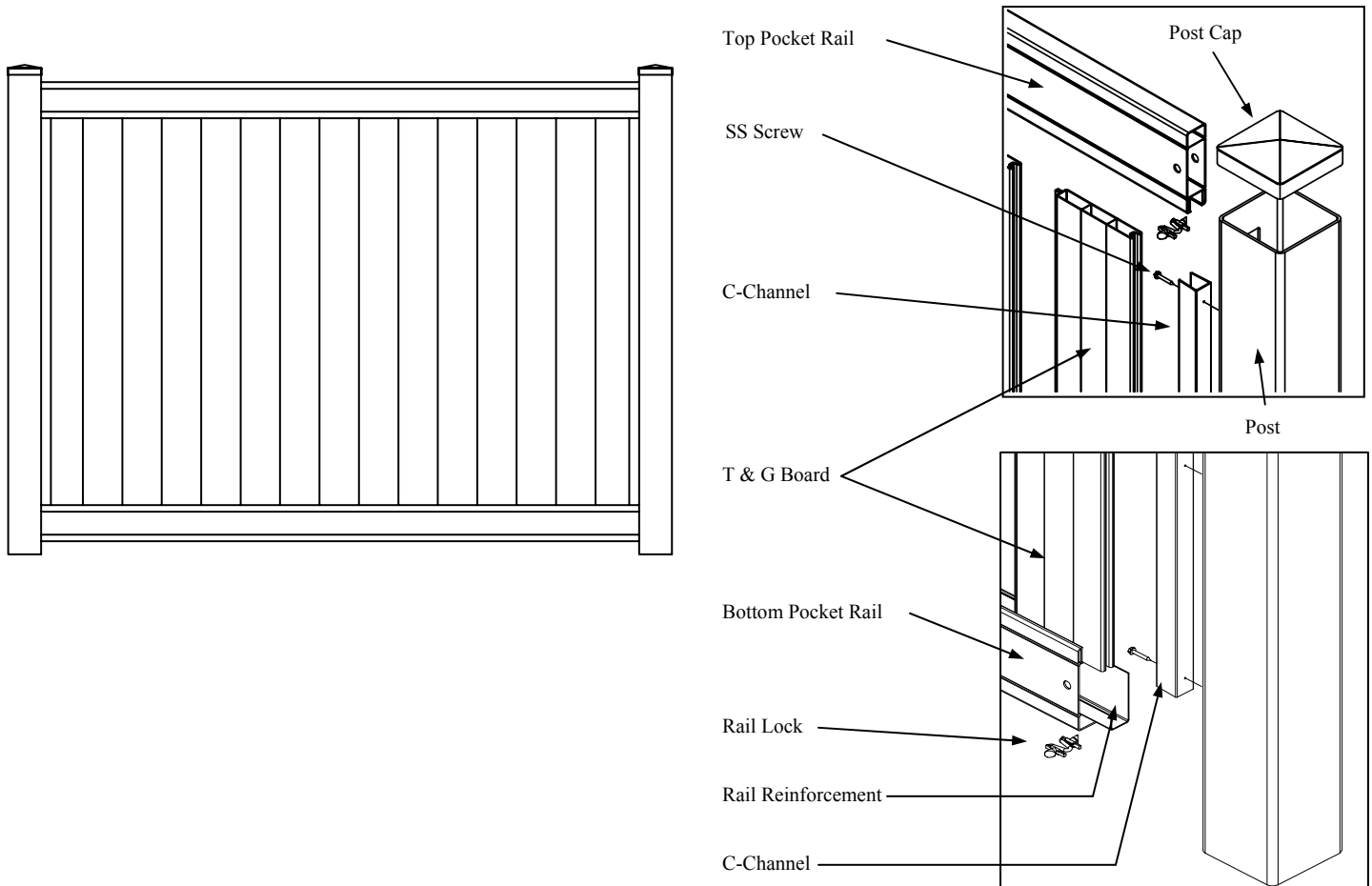


Signature Series Installation Instructions



Before Starting:

Predetermine layout and determine elevation and slope changes. Panels will rack approximately 1" in 6 feet and 2" in 8 feet. Posts may need to be customized for stepping down sloped areas. When setting post depth, remember the fence is designed for a 2" space between the bottom rail and the ground.

Installation Procedures

- 1) Place postholes on 72" centers for 6' sections and 96" for 8'. Do not set posts firmly in place at this time!
- 2) Center C-Channel on posts and attach with SS screws. (1 screw top and bottom, one every 16")
- 3) Slide metal reinforcement channel into the center cavity of the bottom rail.
- 4) Place rail locks into bottom pocket rail and lock into post. Repeat for the top pocket rail leaving one end outside of post.
- 5) Slide T & G boards into place. When the T & G boards are completely loaded, lock remaining end of top pocket rail into post.
- 6) As each section is installed and T & G boards are snug between posts, posts may be set permanently with crushed stone or ready mix concrete.



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